

PISTON RING FITTING INSTRUCTIONS



TOP

SOME TOP RINGS HAVE AN INTERNAL BEVAL EDGE THIS GOES UPWARDS.

LETTERS OR NUMBERS MAY BE MARKED ON THE UPPER FACE OF THE RING.

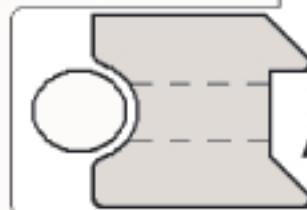


2ND

2ND RINGS HAVE SCRAPER EDGE DOWN AS SHOWN.

SOME 2ND RINGS MAY BE PLAIN FACED RINGS THESE CAN GO EITHER WAY UP.

LETTERS OR NUMBERS MAY BE MARKED ON THE UPPER FACE OF THE RING.



**SPRING
ASSISTED**

WHEN ASSEMBLED THE SPRING IS FITTED TO THE PISTON FIRST THEN THE RING OVER THE TOP.

IF THE RING HAS SCRAPER EDGES THE RING IS ASSEMBLED AS SHOWN.

OIL



**3-PIECE
NIFFLEX**

OR

ASSEMBLE THE SPACER FIRST THEN PUT THE RAILS ON THE PISTON EITHER SIDE ENSURING THAT THE EXPANDER DOES NOT OVERLAP ITSELF.

IT DOES NOT MATTER WHICH WAY UP THE RAILS GO ON THE PISTON.